

A man in a black leather jumpsuit is captured in mid-air, leaping horizontally across the frame. He is wearing black leather boots with white soles. The background is a warehouse with blue metal shelving units and cardboard boxes. The lighting is dramatic, highlighting the man's form against the industrial setting.

**FLX<sup>TM</sup>**  
**MOVE**

***Bisley***  
WORKWEAR



**Bisley**  
WORKWEAR



**FLX &™**  
**MOVE**





# / FLEXIBLE DURABLE FUNCTIONAL

A high performance alternative to standard workwear, Bisley's Flex & Move range is as much about style as it is about functionality.

We've put it through it's paces, thanks to our resident Parkour expert Ali. Flipping, leaping, sliding – no problem in the Flex & Move gear designed with distinctive stretch fabrics. We don't recommend you try this at home, but rest assured Flex & Move is made to move with you.

# // ACTIVE FIT

Bisley Active Fit shirts are one size smaller than the traditional fit. This is made possible due to the stretch component of the garment.

Bisley Active Fit pants and shorts are lower waisted (approx 4cm below true waist), half a size bigger in the waist and one size smaller in the thigh, knee and hem opening. The Active Fit is ideal for workers who prefer stretch garments to enhance comfort, flexibility and movement whilst maintaining durability.

Flex & Move is a unisex range.

Please refer to the Bisley size guide for reference.



Boot hem .....●  
cut out cuff

Reinforced  
contrast .....●  
patches for  
added durability  
in highly  
abrasive areas

Stretch  
cotton .....●  
canvas  
patches

Mechanical .....●  
stretch cotton



PROPERTY OF **BISLEY**

# // FEATURES

**Curved waistband  
with internal yellow trim**

**7 belt loops**

**D ring front RHS**

**Front slant pockets**

**Stretch thigh panel**

**Contrast stitching**

**Engineered, double  
layered knee**

**Polyester Oxford  
with antistatic yarn**

**Cotton canvas**

**Boot hem  
cut out cuff**

**Contoured back  
knee panel**

**Reinforced  
contrast  
hem cuff**



Reinforced  
contrast  
shoulder  
panel  
and 3M  
piping



Contrast  
arm pen  
pocket



Reinforced  
contrast  
pocket  
patches



Contoured two  
piece sleeve



Mechanical  
stretch  
cotton fabric



# // MECHANICAL STRETCH SHIRT

## **BS1133**

FLEX & MOVE MECHANICAL STRETCH SHIRT

**COLOURS:** Khaki (BCDR)  
Black (BBLK)  
Charcoal (BCCG)

**SIZES:** XS – 6XL (Active Fit)

### **FABRIC**

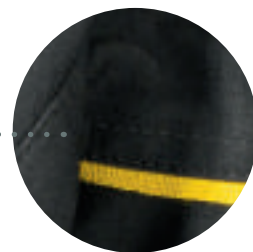
- 100% Cotton (Mechanical Stretch) 145gsm
- 98% Polyester, 2% Carbon Oxford 180gsm

## **PRODUCT FEATURES**

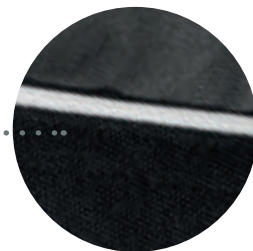
- Mechanical stretch fabric for extra comfort and movement
- Contrast polyester patches to prevent wear and tear at highly abrasive areas
- 3M 8710 Reflective cord piping along front and back shoulder yoke
- Mitred chest pockets with touch tape closure
- Left pocket with pen division and hidden phone pouch
- Two piece structured collar
- Antistatic carbon yarn in polyester patches for added static control







Yellow tape neck trim



Reinforced contrast  
shoulder panel and  
3M piping



Mechanical stretch  
cotton fabric



# // MECHANICAL STRETCH SHIRT

## BS6133

FLEX & MOVE MECHANICAL STRETCH SHIRT

COLOURS: Khaki (BCDR)      Black (BBLK)  
Charcoal (BCCG)      Navy (BPCT)

SIZES: XS – 6XL (Active Fit)

### FABRIC

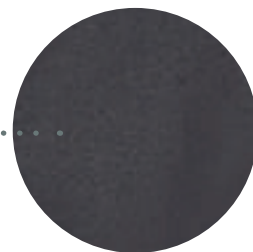
- 100% Cotton (Mechanical Stretch) 145gsm
- 98% Polyester, 2% Carbon Oxford 180gsm

## PRODUCT FEATURES

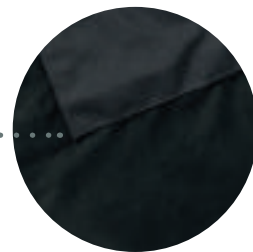
- Mechanical stretch fabric for extra comfort and movement
- Contrast polyester patches to prevent wear and tear at highly abrasive areas
- 3M 8710 Reflective cord piping along front and back shoulder yoke
- Mitred chest pockets with touch tape closure
- Left pocket with pen division and hidden phone pouch
- Two piece structured collar
- Contoured shape two piece sleeve
- Antistatic carbon yarn in polyester patches for added static control
- Two button adjustable sleeve cuff



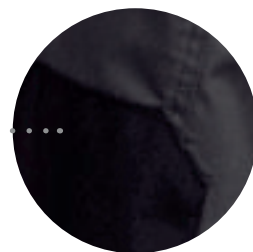




**Mechanical stretch  
cotton fabric**



**Contrast arm  
pen pocket**



**Contrast elbow  
patches**



# // STRETCH CARGO PANT

## BPC6130

### FLEX & MOVE STRETCH CARGO PANT

**COLOURS:** Khaki (BCDR)      Black (BBLK)  
Charcoal (BCCG)      Navy (BPCT)

**SIZES:** 72 – 112R  
87 – 132S (Active Fit)

### FABRIC

- 100% Cotton Canvas (Duck Weave) 265gsm
- 97% Cotton 3% Spandex (Stretch Canvas) 200gsm,
- 98% Polyester, 2% Carbon Oxford 180gsm

## PRODUCT FEATURES

- Contrast stretch canvas – front and back upper hip and back inner thigh
- Curved waistband to prevent gaping at back
- Front slant pockets
- RHS leg utility pocket, with ruler, mobile phone, card and pen division
- LHS welt cargo pocket
- Twin back pockets with reinforced patches
- Double layered shaped knee
- Back contoured knee panel
- Hem boot cuff
- Seven reinforced wider and stronger belt loops with hanger loop on front RHS leg







# // STRETCH CARGO SHORT

## **BSHC1130**

FLEX & MOVE STRETCH CARGO SHORT

**COLOURS:** Khaki (BCDR)      Black (BBLK)  
Charcoal (BCCG)      Navy (BPCT)

**SIZES:** 72 – 132 (Active Fit)

### **FABRIC**

- 100% Cotton Canvas (Duck Weave) 265gsm
- 97% Cotton 3% Spandex (Stretch Canvas) 200gsm,
- 98% Polyester, 2% Carbon Oxford 180gsm

## **PRODUCT FEATURES**

- Contrast stretch canvas – front and back upper hip and back inner thigh
- Curved waistband to prevent gaping at back
- Front slant pockets
- Twin back pockets with reinforced patches
- Seven reinforced wider and stronger belt loops with hanger loop on front RHS leg
- RHS leg utility pocket, with ruler, mobile phone, card and pen division (*BSHC1130 only*)
- LHS welt cargo pocket (*BSHC1130 only*)
- Coin pocket on RHS (*BSH1131 only*)
- YKK zipper

## **BSH1131**

FLEX & MOVE STRETCH SHORT

**COLOURS:** Khaki (BCDR)  
Black (BBLK)  
Charcoal (BCCG)

**SIZES:** 77 – 117 (Active Fit)







**D ring front RHS,  
Stretch Cotton Spandex  
& Cotton Canvas**



**Front slant  
pockets**



**Contrast  
stitching**

**BSHC1130**



**BSH1131**



# // CONTRAST HOODIE

## BK6922

FLEX & MOVE CONTRAST HOODIE

COLOURS: Black (BBLK)  
Charcoal (BCCG)

SIZES: XS – 6XL (Active Fit)

### FABRIC

- 100% Cotton Brushed Fleece 300gsm
- Cotton 2x2 Rib Knit

## PRODUCT FEATURES

- Contrast lined hood with adjustable toggle
- Contrast underarm panel
- Contrast grey cover stitching
- Shoulder panel extending from neck to cuff
- Elasticated rib knit hem and cuff with thumb opening
- Single mitred kangaroo pouch pocket







# // CONTRAST JACKET

## BJ6944

FLEX & MOVE CONTRAST PUFFER FLEECE HOODED JACKET

COLOURS: Black (BBLK)  
Charcoal (BCCG)

SIZES: XS – 6XL (Modern Fit)

### FABRIC

- 100% Nylon Oxford, 136gm
- 100% Polyester Lining with Polyester Wadding, 160gsm 65% Polyester, 35% Cotton Fleece, 300gsm

## PRODUCT FEATURES

- Quilted with polyester wadding for extra warmth around body
- Two angled waist pockets with zipper closure
- Adjustable lined hood
- Contrast knit fleece sleeves and hood for extra comfort
- Contrast 2x2 rib sleeve cuff
- Contrast reinforced elbow patch







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